## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

Claim 1 (canceled).

Claim 2 (currently amended): A polyurethane composition comprising

(a) a hindered phenol <u>in an antioxidant effective amount, wherein said hindered</u>
<u>phenol which</u> is at least one selected from the group of compounds represented by the
following general formula (II) and (III):

$$C_4H_9$$
 $C_2H_4CO$ 
 $X$ 
 $(II)$ 

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wherein R<sub>3</sub> represents an alkyl group having 1 to 8 carbon atoms; n represents an integer of 1 to 4; and X represents an n-valent alcohol residue, having 1 to 18 carbon atoms, which optionally contains a hetero atom and/or a cyclic group,

$$\begin{array}{c|c} R_4 \\ \hline OH \\ \hline R_5 \\ \hline \end{array} \begin{array}{c} R_6 \\ \hline \end{array}$$

wherein  $R_4$  represents an alkyl group having 1 to 8 carbon atoms;  $R_5$  and  $R_6$  independently represent a hydrogen atom or an alkyl group, having 1 to 18 carbon atoms, which optionally contains hetero atom; m represents an integer of 1 to 3; Y represents an m-valent group, and when m is 1, it represents a hydrogen atom or an alkyl group, having 1 to 18 carbon atoms, which optionally contains a hetero atom, when m is 2, it represents a sulfur atom, an oxygen atom or an alkylidene group having 1 to 4 carbon atoms, and when m is 3, it represents an isocyanuric acid-N,N',N"-trimethylene group or a 1,3,5-trimethylbenzene-2,4,6-trimethylene group, and

(b) an amide represented by the following general formula (I):

$$R_1$$
-CON $H_2$ 

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wherein  $R_1$  represents an alkyl group having 12 to 21 carbon atoms, wherein (a) and (b) are compounded in a polyurethane.

Claim 3 (previously presented): The composition according to claim 2, wherein the amide is at least one selected from the group consisting of stearic acid amid and behenic acid amide.

Claim 4 (canceled).

Claim 5 (previously presented): A process for preventing discoloring or coloring of polyurethane comprising:

compounding:

(a) a hindered phenol antioxidant which is at least one selected from the group of compounds represented by the following general formula (II) and (III):

$$\begin{pmatrix}
C_4H_9 & O \\
OH & C_2H_4CO \\
R_3 & n
\end{pmatrix}$$
(II)

wherein R<sub>3</sub> represents an alkyl group having 1 to 8 carbon atoms; n represents an integer of 1 to 4; and X represents an n-valent alcohol residue, having 1 to 18 carbon atoms, which optionally contains a hetero atom and/or a cyclic group,

wherein  $R_4$  represents an alkyl group having 1 to 8 carbon atoms;  $R_5$  and  $R_6$  independently represent a hydrogen atom or an alkyl group, having 1 to 18 carbon atoms, which may optionally contains a hetero atom; m represents an integer of 1 to 3; Y represents an m-valent group, and when m is 1, it represents a hydrogen atom or an alkyl group, having 1 to 18 carbon atoms, which optionally contains a hetero atom, when m is 2, it represents a sulfur atom, an oxygen atom or an alkylidene group having 1 to 4 carbon atoms, and when m is 3, it represents an isocyanutric acid-N,N',N"-trimethylene group or a 1,3,5-trimethylenezene-2,4,6-trimethylene group, and

(b) an amide represented by the following general formula (I):

$$R_1$$
-CON $H_2$  (I)

wherein R<sub>1</sub> represents an alkyl group having 12 to 21 carbon atoms in a polyurethane.

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Claim 6 (previously presented): The process according to claim 5, wherein the amide is at least one selected from the group consisting of stearic acid amide and behenic acid amid.

Claim 7 (currently amended): A process for producing a polyurethane <u>composition</u> having improved anti-leaching as to ingredients <u>incorporated</u> <u>compounded</u> <u>therein</u>, <u>said</u> <u>polyurethane</u>, said process comprising:

selecting said ingredients, compounding as said ingredients including[:],

(a) a hindered phenol antioxidant which is at least one selected from the group of compounds represented by the following general formula (II) and (III):

$$\begin{array}{c|c}
C_4H_9 & O \\
OH & C_2H_4CO & X
\end{array}$$

$$\begin{array}{c|c}
C_2H_4CO & T
\end{array}$$

$$\begin{array}{c|c}
T & T
\end{array}$$

$$\begin{array}{c|c}
T & T
\end{array}$$

wherein R<sub>3</sub> represents an alkyl group having 1 to 8 carbon atoms; n represents an integer of 1 to 4; and X represents an n-valent alcohol residue, having 1 to 18 carbon atoms, which optionally contains a hetero atom and/or a cyclic group,

$$R_4$$
 $R_6$ 
 $R_5$ 
 $R_6$ 
 $R_5$ 
 $R_7$ 
 $R_8$ 

wherein  $R_4$  represents an alkyl group having 1 to 8 carbon atoms;  $R_5$  and  $R_6$  independently represent a hydrogen atom or an alkyl group, having 1 to 18 carbon atoms, which optionally contains a hetero atom; m represents an integer of 1 to 3; Y represents an m-valent group, and when m is 1, it represents a hydrogen atom or an alkyl group, having 1 to 18 carbon atoms, which optionally contains a hetero atom, when m is 2, it represents a sulfur atom, an oxygen atom or an alkylidene group having 1 to 4 carbon atoms, and when m is 3, it represents an isocyanuric acid-N,N',N"-trimethylene group or a 1,3,5-trimethylbenzene-2,4,6-trimethylene group, and

(b) an amide represented by the following general formula (I):

$$R_1$$
-CON $H_2$  (I)

wherein R<sub>1</sub> represents an alkyl group having 12 to 21 carbon atoms, and

<u>incorporating said ingredients</u> in a polyurethane <u>to obtain said polyurethane</u> <u>composition</u>.

Claim 8 (previously presented): A process for dyeing a polyurethane <u>composition</u> obtained according to claim 7, comprising dyeing said polyurethane.

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Claim 9 (previously presented): A fiber obtained from a polyurethane composition according to claim 2.

Claim 10 (previously presented): An elastic yarn obtained from a polyurethane composition according to claim 2.

Claim 11 (previously presented): A process according to claim 7, wherein R<sub>1</sub> represents an alkyl group having 18 to 21 carbon atoms.

Claim 12 (currently amended): A process according to claim 7, wherein the amount of amide incorporated in the polyurethane is compounded 0.01 part by weight to 10 parts by weight.

Claim 13 (previously presented): A process according to claim 7, wherein the amount of hindered phenol antioxidant compounded incorporated in the polyurethane is 0.05 to 5 parts by weight.

Claim 14 (previously presented): An elastic yarn obtained from a polyurethane composition obtained according to claim 11.

Claim 15 (New): A polyurethane composition according to claim 2, wherein said polyurethane composition further comprises a member selected from the group consisting of a dye and pigment.

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Claim 16 (New): A polyurethane composition according to claim 2, wherein  $R_1$  is an alkyl group having 18 to 21 carbon atoms.

Claim 17 (New): A process for preparing a polyurethane composition according to claim 16, wherein said polyurethane is colored with a member selected from the group consisting of a dye and a pigment.

Claim 18 (New): A polyurethane composition according to claim 2, wherein in the hindered phenol represented by formula (II) R<sub>3</sub> is a cyclic alkyl group.

Claim 19 (New): A polyurethane composition according to claim 2, wherein in the hindered phenol compound is represented by formula (II) R<sub>3</sub> is selected from the group consisting of butyl, tert-butyl, tert-amyl, tert-octyl, cyclohexyl, and 1-methylcyclohexyl.

Claim 20 (New): A polyurethane composition according to claim 2, wherein n is 1, 2 or 3 in the hindered phenol compound represented by formula (II).

Claim 21 (New): A polyurethane composition according to claim 2, wherein the hindered phenol is represented by formula (III).

Claim 22 (New): A polyurethane composition according to claim 2, wherein in the hindered phenol is represented by formula (III) Y represents a hydrogen atom, an alkyl group

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having 1 to 18 carbon atoms, a sulfur atom, an oxygen atom, or an alkylidene group having 1

to 4 carbon atoms.

Claim 23 (New): A polyurethane composition according to claim 22, wherein Y is an

alkyl group having 2 or more carbon atoms.

Claim 24 (New): A process according to claim 7, wherein in the hindered phenol

represented by formula (II) R<sub>3</sub> is a cyclic alkyl group.

Claim 25 (New): A process according to claim 7, wherein said hindered phenol is

represented by formula (III).

Claim 26 (New): A process according to claim 7, wherein in the hindered phenol

represented by formula (III) Y represents a hydrogen atom, an alkyl group having 1 to 18

carbon atoms, a sulfur atom, an oxygen atom, or an alkylidene group having 1 to 4 carbon

atoms.

Claim 27 (New): A process according to claim 26, wherein Y is an alkyl group

having 2 or more carbon atoms.

Claim 28 (New): A process according to claim 7, wherein in the hindered phenol

represented by formula (II) R<sub>3</sub> is selected from the group consisting of butyl, tert-butyl, tert-

amyl, tert-octyl, cyclohexyl, and 1-methylcyclohexyl.

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Claim 29 (New): A composition according to claim 3, wherein said hindered phenol is at least one compound selected from the group consisting of 3,9-bis[2-[3-(3-tert-butyl-4-hydroxy-5-methylphenyl)propionyloxy]-1,1-dimethylethyl]-2,4,8,10-tetraoxaspiro[5.5]undecane, and 2,3,5-tris(4-tert-butyl-3-hydroxy-2,6-dimethylbenzyl)isocyanate.

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